

Work Order ID 92114

Tuesday, October 23, 2012 4:09:24 PM

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Item ID: PB67-43001-21 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: PB67-43001-21
 Start Date: 10/23/2012 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 11/2/2012 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: MJS Date: 12-10-25 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001-21	Rev C								
100		0.00							
100	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg PB67-43001								
110		0.00							
110	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: <u>57443</u>								
Packaging	Memo	0.00							
Packaging									

8 0 As 12-12-05

8

SAS
15
121206

P 14/4/8 (8)

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Item ID: PB67-43001-21

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: PB67-43001-21

Stop ***NS2***

Start Date: 10/23/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/12/10

12-7-12

Picklist Print

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Work Order ID: 92114

Parent Item: PB67-43001-21

Parent Item Name: PB67-43001-21

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-07-25 new issue DD verified by:ec
dwg EC verified by:DD

IPP Rev B 10.09.28 per rev C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS27039-1-10

Screw

Purchased

No

100

Each

416.0000

10

80

M123522

96

Ac 12-12-05

Location

Loc Qty

Loc Code

308

8

122441

8

GA

100

120449

100

ST291

5

120120

5

ST305

300

122815

300

ST308

3

122027

3

NAS1149D0316J

Washer

Purchased

No

100

Each

400.0000

10

80

Ac 12-12-05

Location

Loc Qty

Loc Code

ST298

400

122151

400

80

NAS1149D0363J

Washer

Purchased

No

100

Each

4,785.0000

12

96

Ac 12-12-05

Location

Loc Qty

Loc Code

ST294

1854

123248

1254

123355

600

ST297

2820

122378

2820

96

ST298

111

117601

61

119537

33

120308

17

Picklist Print

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Work Order ID: 92114

Parent Item: PB67-43001-21

Parent Item Name: PB67-43001-21

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 8.00

Required Qty: 8.00

PB67-43001-173

Manufactured No

100 Each 9.0000

1

8

Cover Plate

Ac 12-12-05

Location

Loc Qty

Loc Code

ST443A

9

53337

9

PB67-43001-75

Manufactured No

100 Each 0.0000

1

Upper Blade Support Ass'y

⑧

B92083 → ⑧ Ac 12-12-05

PB67-43001-85

Manufactured No

100 Each 1.0000

1

PB67-43001-85

B90818 → ⑧ Ac 12-12-05

Location

Loc Qty

Loc Code

ST444

1

53241

1

8

7

6

5

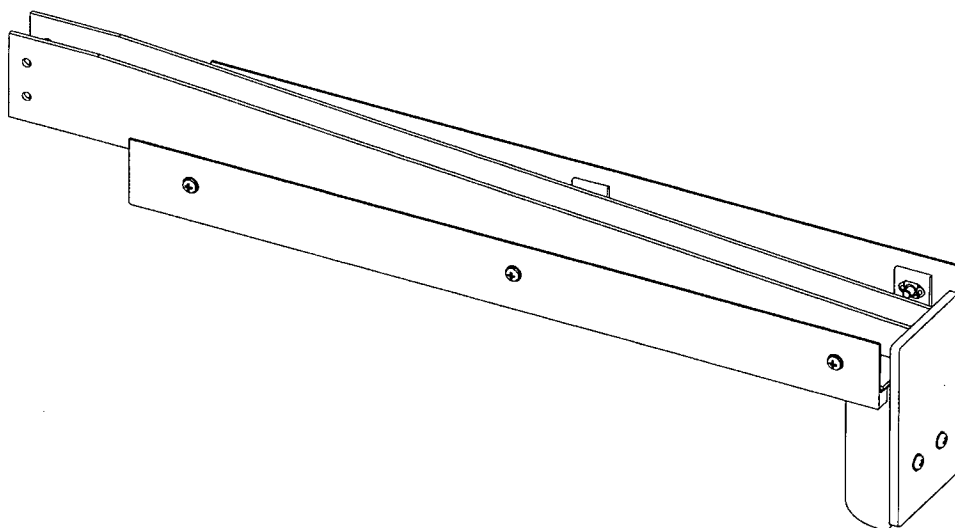
4

3

2

1

ITEM	QTY -21	P/N	DESCRIPTION
1	X	B67-43001-21	UPPER BLADE SUPPORT AND COVER ASSY
3	1	B67-43001-75	LOWER BLADE SUPPORT ASSY
4	1	B67-43001-85	LONG D-PAD ASSY
5	1	B67-43001-173	COVER PLATE
7	10	MS27039-1-10	SCREW
8	10	NAS1149D0316J	WASHER
9	12	NAS1149D0363J	WASHER



B67-43001-21 UPPER BLADE SUPPORT AND COVER ASSY

UNCLASSIFIED COPY

NO EVIDENCE

NO EVIDENCE

NO EVIDENCE

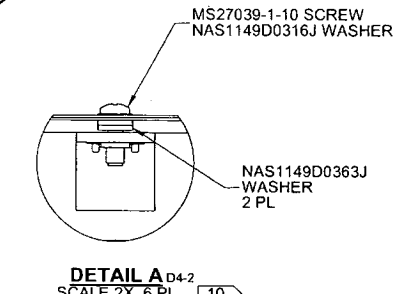
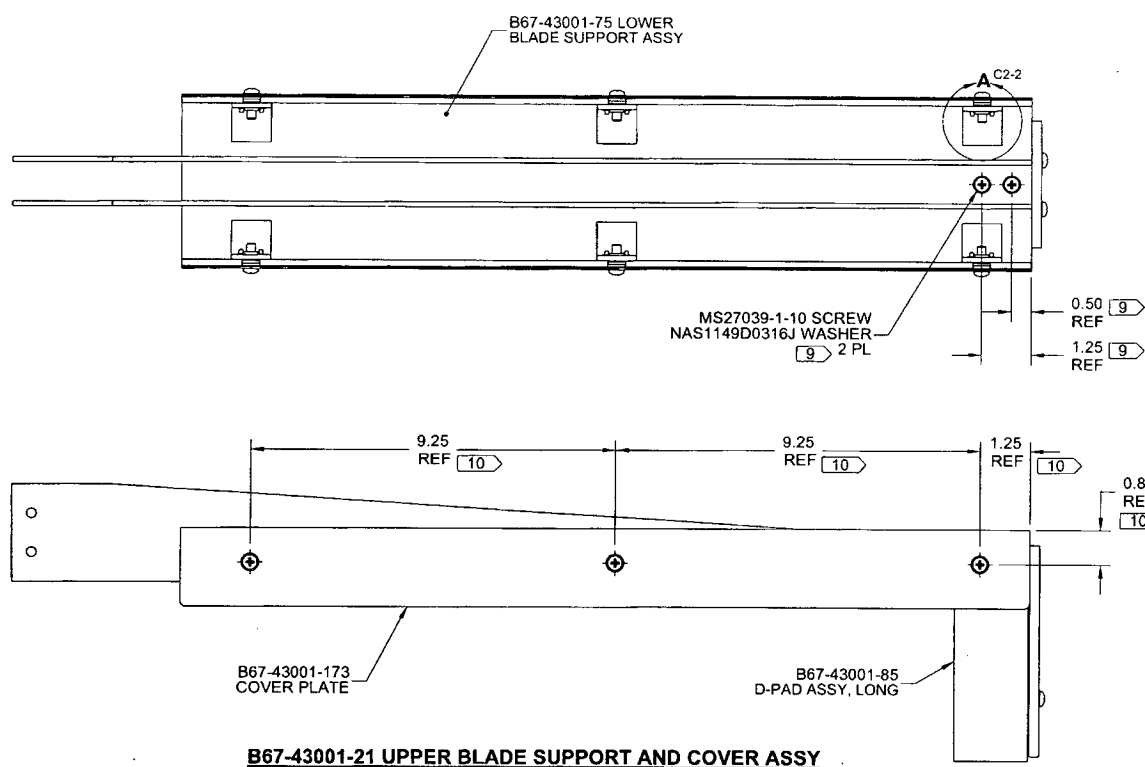
92114 MJS

12-10-25

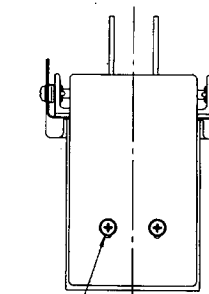
RELEASED
R 2010-09-16
MP

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 10 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.07.28
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	AS	DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-21	SHEET 1 OF 2	
APPROVED	MP	TITLE	SCALE	
DE APPR.	N/A	UPPER BLADE SUPPORT AND COVER ASSY	NTS	
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92114



DETAIL A-D4-2
SCALE 2X, 6 PL (10)



MS27039-1-10 SCREW
NAS1149D0316J WASHER
2 PL

RELEASED
2010-09-16

- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 7.49 lbs
 - 8) WELDING: PER DART QSI 004
 - 9) MATCH DRILL $\varnothing 0.250$ THRU B67-43001-173 WITH HOLE PATTERN OF B67-43001-75
 - 10) MATCH DRILL $\varnothing 0.250$ THRU B67-43001-173 WITH HOLES IN ANGLE BRACKETS ON B67-43001-75

DESIGN	RW	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. C
MFG. APPR.		B67-43001-21	SHEET 2 OF 2
APPROVED	AW	TITLE	SCALE
DE APPR.	N/A	UPPER BLADE SUPPORT AND COVER ASSY	NTS
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